

# Aqueous Coatings

## Usage Guidelines

1. **Shelf-Life:** Not recommended for use six months after date of manufacture.
2. **Storage:** At room temperature: 68° - 75°F.
3. **Preliminary Tests:** Proper ink, paper or coater acceptability should be determined.
4. **Drying:** Sufficient volumes of warm air and medium or short wave I.R. are strongly recommended. For polyboard, stacks must be shortened.
5. **Load Temperatures:** Should range between 95° - 105°F.
6. **Clean Up:** Before coating dries using warm water and liquid detergent.
7. **Equipment:** In-Line blanket coaters and tower coaters.
8. **Application Viscosity:** Stirring before use is recommended. Reduction should be made under technical guidance.
9. **Application Temperature:** 65° - 75°F .